# **Pressure Control Valves**

# Back Pressure Regulators UV 1.8

Valves for Medium and Large Flow Rates

#### Technical Data

Connection DN Connection G Nominal Pressure PN Inlet Pressure Kw-Value
Temperature Medium

25 - 100 25 - 50 16 2 - 16 bar 6 - 50 m<sup>3</sup>/h 200 °C liquids and gases

# Description

Self-acting back pressure regulators are simple control valves offering accurate control while being easy to install and maintain. They control the pressure upstream of the valve without requiring pneumatic or electrical control elements.

The UV 1.8 backpressure regulator is a spring-loaded, seat-controlled proportional control valve balanced by diaphragm or piston. It is designed for hygienic applications and medium volumes of high-viscosity media. The valve cone can be fitted with a metallic or soft seal.

This valve is manufactured from deep-drawn stainless steel featuring excellent corrosion resistance. It contains virtually no dead pockets and is suitable for use in CIP and SIP systems. The angled design allows complete draining.

The spring module comprising spring cap, spring, adjusting screw, diaphragm and internal components, is connected to the valve body only by means of a clamp ring and two bolts. Changing the diaphragm or the complete spring assembly for a different control pressure range is extremely simple and does not call for special tools. The same applies to servicing and maintenance.

The inlet pressure to be controlled is balanced across the valve seat by the force of the valve spring (set pressure). If the inlet pressure rises above the set pressure, the valve opens. With decreasing inlet pressure the valve control orifice reduces, when the pipeline is depressurised, the valve is closed. Rotating the adjusting screw clockwise increases the inlet pressure.

These valves are no shut-off elements ensuring a tight closing of the valve. In accordance with DIN EN 60534-4 and/or ANSI FCI 70-2 they may feature a leakage rate in closed position in compliance with the leakage classes III or V.

#### Options

- » Polished version for food, pharmaceutical and superclean applications, surface roughness Ra  $\leq$  0,25 oder 0,4 oder 0,8  $\mu m$
- » For toxic or hazardous media: sealed spring cap complete with leakage line connection (incl. sealed adjusting screw). Must be installed with a leakage line capable of draining leaking medium safely and without pressure
- Various diaphragm and seal materials suitable for your medium
- » Special connections:
  - Aseptic, ANSI or DIN flanges, welding spigots; other connections on request
- » Special versions on request

Operating instructions, know how and safety instructions must be observed. The pressure has always been indicated as overpressure. We reserve the right to alter technical specifications without notice.



#### K<sub>vs</sub>-Values [m<sup>3</sup>/h]

seat	nominal diameter DN						
	25	32	40	50	65	80	100
1	6	6	6	12	15	20	35
II	-	12	12	15	20	35	40
III	-	-	15	20	35	40	50

Setting Ranges [bar], Nominal Pressure, Balanced by Diaphragm

2 - 5	4 - 10
PN 10	PN 16

#### Setting Ranges [bar], Nominal Pressure, Balanced by Piston

2 - 5	4 - 10	8 - 16	14 - 20
PN 10	PN 16	PN 16	PN 25



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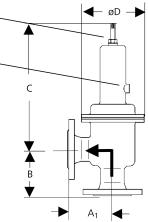


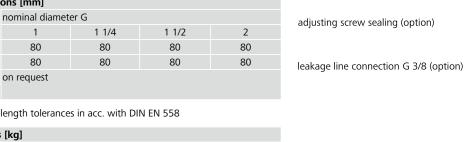
#### Materials Temperature 80 °C 130 °C Body CrNiMo-steel CrNiMo-steel steel welded optional CrNiMo-steel Spring Cap spring steel optional CrNiMo-steel Spring Soft Seal NBR EPDM optional FKM Metallic Seal CrNiMo-steel CrNiMo-steel Diaphragm CR **EPDM** optional FKM O-Ring NBR **EPDM** optional FKM Dimensions [mm] nominal diameter DN size 25 32 40 50 65 A1\* 100 105 125 145 115 В\* 100 105 125 145 115

# **Dimensional Drawing**

adjusting screw sealing (option)

leakage line connection G 3/8 (option)





100

175

175

200 °C CrNiMo-steel

CrNiMo-steel

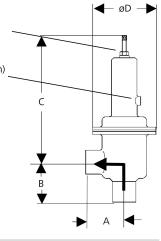
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FEPM

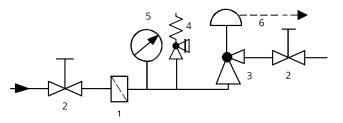
80

155

155



### **Recommended Installation**



- 1 Strainer\*
- 5 Pressure Gauge
- 6 Leakage Line G 3/8 (option)
- 3 Backpressure regulator\*

4 Safety Valve\*

\*Use MANKENBERG-Products

øD Dimensions [mm] size A\* B\*

С

on request

1

80

80

С on request øD \* Overall length tolerances in acc. with DIN EN 558

#### Weights [kg]

nominal diameter DN						
25	32	40	50	65	80	100
10.2	11.5	12	13.5	14	14.7	15.6

# Weights [kg]

nominal diameter G					
1	1 1/4	1 1/2	2		
8.5	8.8	9	9.4		

The pressure has always been indicated as overpressure.

Mankenberg reserves the right to alter or improve the designs or specifications of the products described herein without notice.

#### **Customs Tariff Number**

Special designs on request.

84814010

2 Shutoff valves